



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3636-041
Job Sheet 171374



Part No: D3636-041

Job Qty: 8 ea

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		2/28/18	0.00	0.00	Purchasing		At (8/03/21)
110	Packaging	8 pcs		2/28/18	0.00	0.00	Packaging2		APR 12/19
120	QC	8 pcs		2/28/18	0.00	0.00	QC6		MAR 2 2018
130	Packaging	8 pcs		2/28/18	0.00	0.00	Packaging3-1	465	APR 0 2 2018
140	QC21-SA	8 Ea		2/28/18	0.00	0.00	QC21		DAS 9-80 APR 0 2 2018

Part Op 100 - Issue P/O: 38923 Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC, PHOENIX, ARIZONA

110 - Ensure certificate of conformity is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3636-041P	Shoulder Harness	8 pcs (1 ea)	100-Purchasing	5056295

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3636-041P	8	0	0

Part Specifications

Specifications could not be found.

Plex 1/31/18 1:06 PM dart.lavoie.chantal

CONTAINER NO. 000020

Shoulder Harness

PART NO: D3636 - 041

Serial No/Batch: S056297

Revision:

Operation:

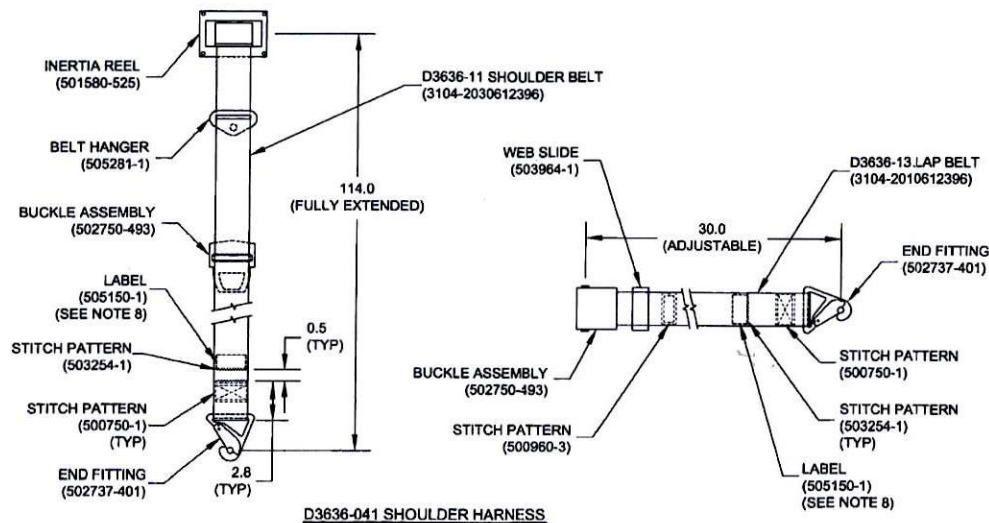
Change No:

Packaging

Mfg Date: 03/29/18

Job No: 171374

SPECIFICATION CONTROL DRAWING



NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

RELEASED
01.11.14
UNDER REVIEW
15.07.13
P405-335

REV.	DESCRIPTION	BY	DATE
B	NEW HARNESS P/N'S. REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES Q10001	LE	07.07.27
DESIGN	CV		
DRAWN	LE		
CHECKED	AW		
MFG. APPR.	N/A		
APPROVED	AW		
DE APPR.	AW		
DATE	07.10.16		

DART AEROSPACE USA, INC
PORT HADLOCK, WA
REV. B
SHEET 1 OF 1
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038923

Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

PO No: PO038923

PO Date: 2/1/18

Due Date: 2/28/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

FEB 11 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D3636-041P			Shoulder Harness As per Dwg D3636-041 Rev.B joB 171374	Firmed	2/28/18	8 pcs	0 pcs	8 pcs	\$417.37/pcs	\$3,338.96

Line Item Note AMSAFE P/N: 3104-1-061-2396

Grand Total: \$3,338.96

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/1/18 7:52 AM dart.lavoie.chantal

DAS
11
9-89

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number S377487 - 1	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM			5. Work order/Contract/Invoice Number: S377487 - 1 PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	REST SYS ASSY W/IR	3104-1-061-2396	8	N/A	NEW	
12. Remarks: Drawing: 3104 Rev: G TSO: TSO-C114 DATE CODE: A0218 CUSTOMER P/N: D3636-04/P						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature		14c. Authorized/Certificate No.
13d. Name (typed or printed): JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): 23/FEB/2018		14d. Names (typed or printed)		14e. Date (dd/mm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- * (If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- * (If applicable) Conforms to British CAA specifications.
- * (If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE**SALES ORDER NO. S377487**

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO038923	3104-1-061-2396	G	N/A	D3636-041P D3636041	Ap218	8

This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX: (602) 850-2812

Alejandra Oaxaca
QUALITY ASSURANCE REPRESENTATIVE

2/23/18
DATE

CUSTOMER